



# *FliteTop*<sup>®</sup> Steel Chains





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TECHNOLOGY MOTION

## CARBON STEEL CHAINS

### APPLICATIONS (only dry running):

- Glass manufacturing
- Automotive/mechanical
- General purpose conveyors
- Heavy loads and abrasive surfaces

## STAINLESS STEEL CHAINS

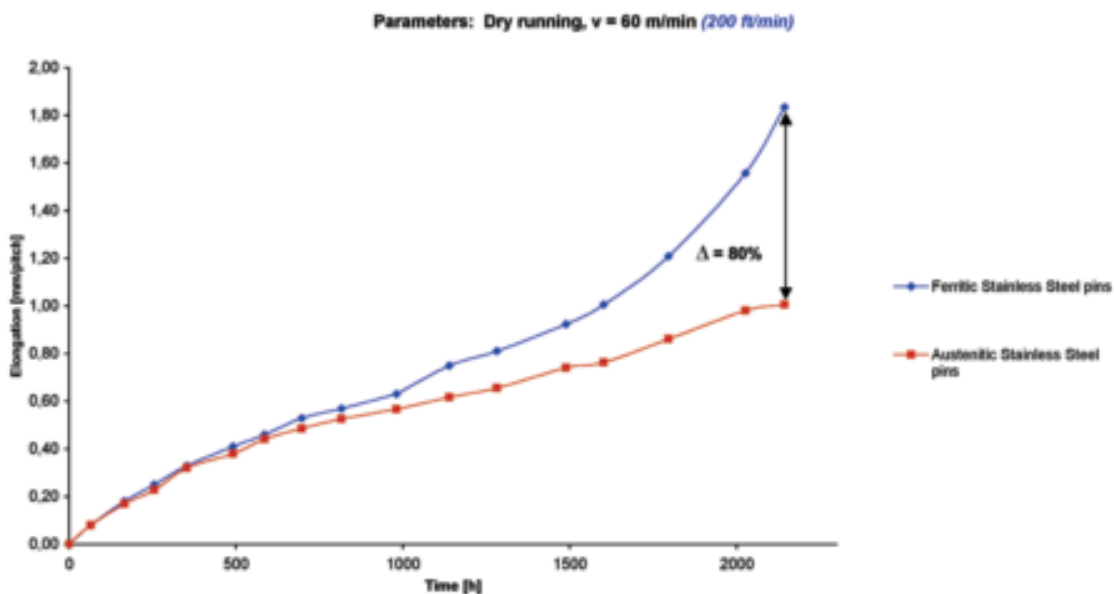
### APPLICATIONS:

- New glass bottle
- Returnable glass bottle
- Glass manufacturing
- Keg line
- Crate conveyors
- General purpose conveying



### BENEFITS:

- Very good flatness and surface finish
- High wear resistance (special alloys)
- For stainless steel chains: austenitic stainless steel pins guarantee high wear resistance for less chain elongation





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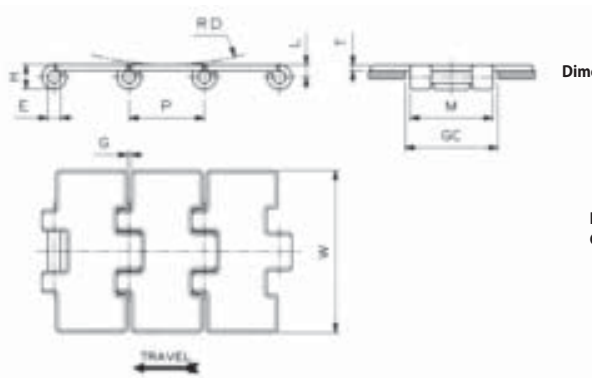
## STRAIGHT RUNNING STEEL CHAIN

### 915 SERIES

- SINGLE HINGE
- PLATE GAP 1,6 mm

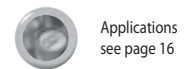
- Plate Materials S SS-4 SS

- Pin Material: Case hardened steel (for carbon steel chains)  
Cold rolled austenitic stainless steel (for stainless steel chains)



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
RD	150	5.906
GC	44	1.732

### 915 (Straight Running - Single Hinge)



REGINA PART NUMBER	CHAIN WIDTH W		GAP G		SURFACE FINISH Ra µm	YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	Inches	mm	Inches		N	lbs	kg/m	lbs/ft	
<b>S 915 K 3 ¼</b>	82,6	3.25	1,6	0.063	-	12300	2,768	2,73	1.83	CARBON STEEL (S)
<b>S 915 K 4</b>	101,6	4.00	1,6	0.063	-	12300	2,768	3,20	2.15	
<b>S 915 K 4 ½</b>	114,3	4.50	1,6	0.063	-	12300	2,768	3,48	2.34	
<b>S 915 K 6</b>	152,4	6.00	1,6	0.063	-	12300	2,768	4,38	2.94	
<b>S 915 K 7 ½</b>	190,5	7.50	1,6	0.063	-	12300	2,768	5,27	3.54	
<b>SS 915-4 K 3 ¼</b>	82,6	3.25	1,6	0.063	0,3	5800	1,305	2,52	1.69	FERRITIC STAINLESS STEEL (SS-4)
<b>SS 915-4 K 83,8</b>	83,8	3.30	1,6	0.063	0,3	5800	1,305	2,55	1.71	
<b>SS 915-4 K 4 ½</b>	114,3	4.50	1,6	0.063	0,3	5800	1,305	3,21	2.16	
<b>SS 915-4 K 7 ½</b>	190,5	7.50	1,6	0.063	0,3	5800	1,305	4,87	3.27	
<b>SS 915 K 3 ¼</b>	82,6	3.25	1,6	0.063	0,4	5600	1,260	2,73	1.83	AUSTENITIC STAINLESS STEEL (SS)
<b>SS 915 K 4</b>	101,6	4.00	1,6	0.063	0,4	5600	1,260	3,20	2.15	
<b>SS 915 K 4 ½</b>	114,3	4.50	1,6	0.063	0,4	5600	1,260	3,48	2.34	
<b>SS 915 K 6</b>	152,4	6.00	1,6	0.063	0,4	5600	1,260	4,38	2.94	
<b>SS 915 K 7 ½</b>	190,5	7.50	1,6	0.063	0,4	5600	1,260	5,27	3.54	

Standard length: 3,048 m (10 feet)



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## STRAIGHT RUNNING STEEL CHAIN

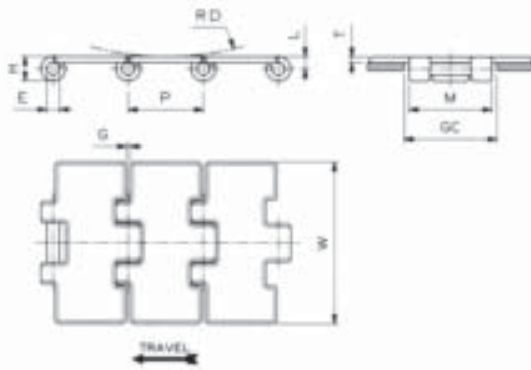
### 915 SERIES

- SINGLE HINGE
- PLATE GAP 1,6 mm

- Plate Materials **P**

- Pin Material: Cold rolled austenitic stainless steel (for 915 Series)  
Hardened martensitic stainless steel (for HD 915 Series)

*XP series: brushed hinges for inliners/inclined combiners*

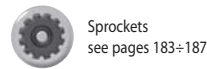


Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
RD	150	5.906
GC	44	1.732

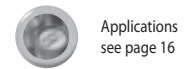
### 915 (Straight Running - Single Hinge)



Materials  
see page 12



Sprockets  
see pages 183÷187



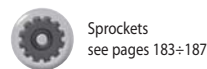
Applications  
see page 16

REGINA PART NUMBER	CHAIN WIDTH W		GAP G		SURFACE FINISH Ra	YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	Inches	mm	Inches		N	lbs	kg/m	lbs/ft	
P 915 K 2 ¼	57,1	2.25	1,6	0.063	0,3	8500	1,913	2,00	1.34	PRIMA (P)
P 915 K 2 ½	63,5	2.50	1,6	0.063	0,3	8500	1,913	2,14	1.44	
P 915 K 2 ¾	66,7	2.63	1,6	0.063	0,3	8500	1,913	2,21	1.49	
P 915 K 3 ¼	82,6	3.25	1,6	0.063	0,3	8500	1,913	2,57	1.73	
P 915 K 83,8	83,8	3.30	1,6	0.063	0,3	8500	1,913	2,60	1.75	
P 915 K 3 ½	88,9	3.50	1,6	0.063	0,3	8500	1,913	2,71	1.82	
P 915 K 4	101,6	4.00	1,6	0.063	0,3	8500	1,913	2,99	2.00	
P 915 K 4 ½	114,3	4.50	1,6	0.063	0,3	8500	1,913	3,28	2.20	
P 915 K 6	152,4	6.00	1,6	0.063	0,3	8500	1,913	4,13	2.78	
P 915 K 7 ½	190,5	7.50	1,6	0.063	0,3	8500	1,913	4,98	3.35	
XP 915 K 3 ¼	82,6	3.25	1,6	0.063	0,2	8500	1,913	2,57	1.73	
XP 915 K 83,8	83,8	3.30	1,6	0.063	0,2	8500	1,913	2,60	1.75	

Standard length: 3,048 m (10 feet)



Materials  
see page 12



Sprockets  
see pages 183÷187



Applications  
see page 16

### HD 915 (Straight Running - Single Hinge - Increased Pin Hardness)

REGINA PART NUMBER	CHAIN WIDTH W		GAP G		SURFACE FINISH Ra	YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	Inches	mm	Inches		N	lbs	kg/m	lbs/ft	
PHD 915 K 3 ¼	82,6	3.25	1,6	0.063	0,3	8500	1,913	2,57	1.73	PRIMA (P)
PHD 915 K 83,8	83,8	3.30	1,6	0.063	0,3	8500	1,913	2,60	1.75	
PHD 915 K 4 ½	114,3	4.50	1,6	0.063	0,3	8500	1,913	3,28	2.20	
PHD 915 K 7 ½	190,5	7.50	1,6	0.063	0,3	8500	1,913	4,98	3.35	

Standard length: 3,048 m (10 feet)



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## STRAIGHT RUNNING STEEL CHAIN

### 2815 SERIES

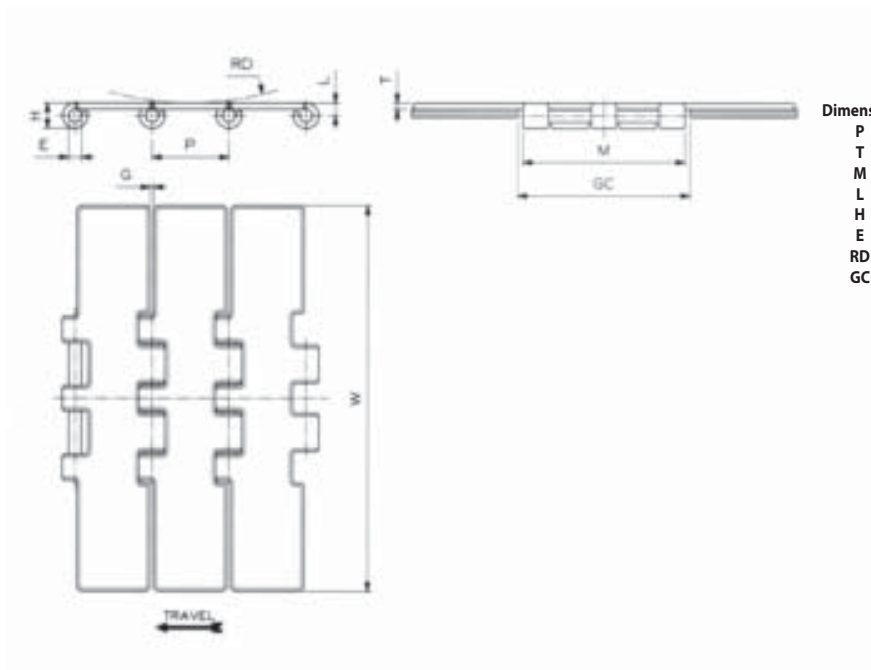
• DOUBLE HINGE

- Plate Materials

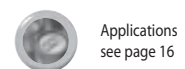
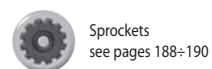
**S** **SS-4** **P** **SS**

- Pin Material:

Case hardened steel (for carbon steel chains)  
Cold rolled austenitic stainless steel (for stainless steel chains)



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	80	3.15
L	6,4	.252
H	13	.512
E	6,35	.25
RD	150	5.906
GC	82,5	3.248



### 2815 (Straight Running - Double Hinge)

REGINA PART NUMBER	CHAIN WIDTH W		GAP G		SURFACE FINISH Ra µm	YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches		N	lbs	kg/m	lbs/ft	
<b>S 2815 K 7 ½</b>	190,5	7.50	1,8	0.071	-	18000	4,050	5,90	3.96	CARBON STEEL (S)
<b>SS 2815-4 K 7 ½</b>	190,5	7.50	1,8	0.071	0,3	10300	2,318	5,40	3.62	FERRITIC STAINLESS STEEL (SS-4)
<b>P 2815 K 7 ½</b>	190,5	7.50	1,8	0.071	0,3	15000	3,375	5,62	3.77	<b>PRIMA (P)</b>
<b>SS 2815 K 7 ½</b>	190,5	7.50	1,8	0.071	0,4	10600	2,385	5,40	3.62	AUSTENITIC STAINLESS STEEL (SS)

Standard length: 3,048 m (10 feet)



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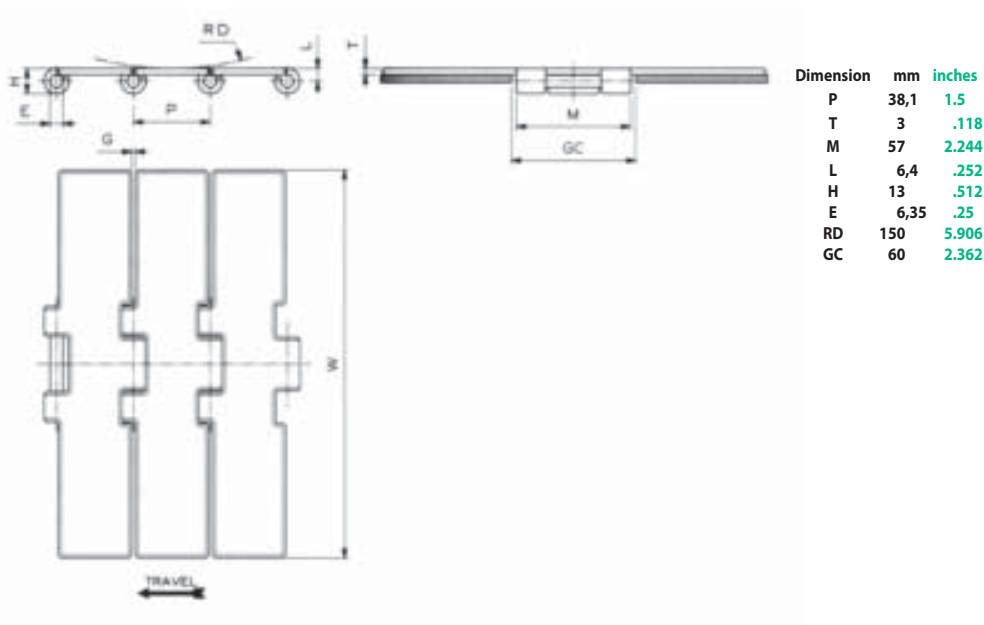
## STRAIGHT RUNNING STEEL CHAIN

### HD 9157 SERIES

- HEAVY DUTY SINGLE HINGE
- INCREASED PIN HARDNESS

- Plate Materials P

- Pin Material: Hardened martensitic stainless steel



Materials  
see page 12

Sprockets  
see page 191

Applications  
see page 16

### HD 9157 (Straight Running - Heavy Duty Single Hinge - Increased Pin Hardness)

REGINA PART NUMBER	CHAIN WIDTH W		GAP G		SURFACE FINISH Ra	YIELD LOAD AVERAGE	CHAIN WEIGHT		MATERIAL	
	mm	inches	mm	inches			kg/m	lbs/ft		
PHD 9157 K 7 1/2	190,5	7.50	1,6	0.063	0,3	10500	2,363	5,28	3.55	PRIMA (P)

Standard length: 3,048 m (10 feet)



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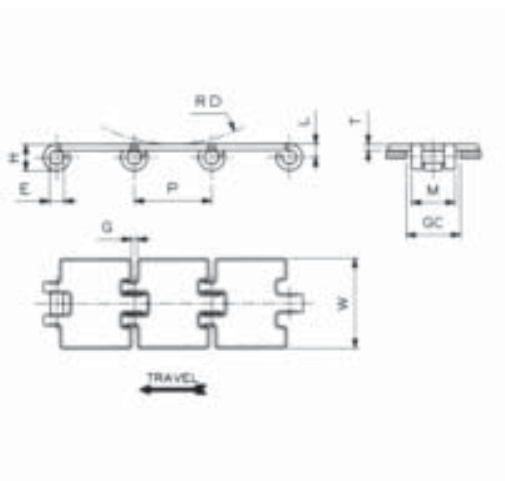
## STRAIGHT RUNNING STEEL CHAIN

### 803 SERIES

• MINI HINGE

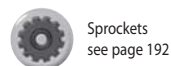
- Plate Materials P

- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	22	.866
L	6,4	.252
H	13	.512
E	6,35	.25
RD	75	2.953
GC	24	.945

### 803 (Straight Running - Mini Hinge)



REGINA PART NUMBER	CHAIN WIDTH W		GAP G		SURFACE FINISH Ra	YIELD LOAD AVERAGE	CHAIN WEIGHT		MATERIAL	
	mm	inches	mm	inches			kg/m	lbs/ft		
P 803 K 1 ¼	31,8	1.25	2,8	0.110	0,3	4100	923	1,07	0.72	PRIMA (P)
P 803 K 1 ¾	44,5	1.75	2,8	0.110	0,3	4100	923	1,34	0.90	

Standard length: 3,048 m (10 feet)



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## SIDEFLEXING STEEL CHAIN

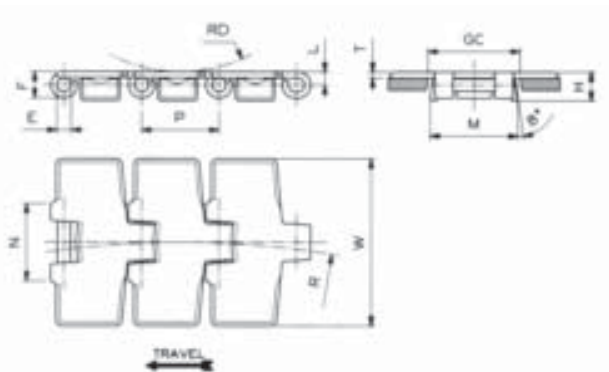
### 881 SERIES

• BEVEL

- Plate Materials

**S** **SS**

- Pin Material: Case hardened steel (for carbon steel chains)  
Cold rolled austenitic stainless steel (for stainless steel chains)



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	43	1.693
N	38,3	1.508
L	6,4	.252
H	14,5	.571
E	6,35	.25
F	13	.512
RD	75	2.953
GC (Straight)	44,5	1.752
GC (Curve)	41,5	1.634

### 881 (Sideflexing - Bevel)



Materials  
see page 12



Sprockets  
see pages 193÷194



Corner tracks  
see page 278



Applications  
see page 16

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra µm	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
<b>S 881 K 3 ¼</b>	82,6	3.25	-	457,2	18	11600	2,610	2,74	1.84	CARBON STEEL (S)
<b>S 881 K 4 ½</b>	114,3	4.50	-	609,6	24	11600	2,610	3,37	2.26	
<b>S 881 K 7 ½</b>	190,5	7.50	-	609,6	24	11600	2,610	4,78	3.21	
<b>SS 881 K 3 ¼</b>	82,6	3.25	0,4	457,2	18	5600	1,260	2,76	1.85	AUSTENITIC STAINLESS STEEL (SS)
<b>SS 881 K 4 ½</b>	114,3	4.50	0,4	609,6	24	5600	1,260	3,40	2.28	
<b>SS 881 K 7 ½</b>	190,5	7.50	0,4	609,6	24	5600	1,260	4,82	3.24	





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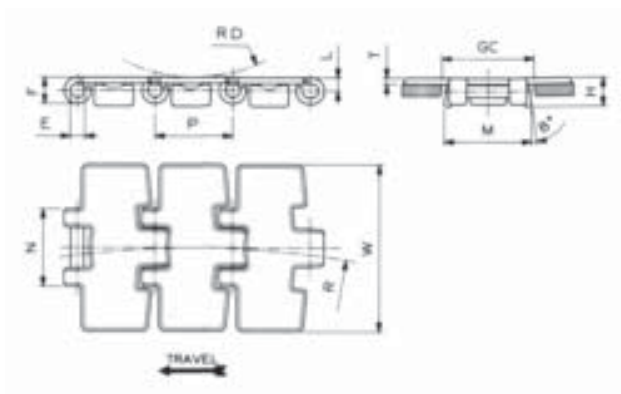
## SIDEFLEXING CHAIN

### 981 SERIES

- BEVEL
- REDUCED PLATE GAP

- Plate Materials P

- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	43	1.693
N	38,3	1.508
L	6,4	.252
H	14,5	.571
E	6,35	.25
F	13	.512
RD	75	2.953
GC (Straight)	44,5	1.752
GC (Curve)	41,5	1.634

Materials  
see page 12

Sprockets  
see pages 193÷194

Corner tracks  
see page 278

Applications  
see page 16

### 981 (Sideflexing - Bevel - Reduced plate gap)

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
P 981 K 3 ¼	82,6	3.25	0,3	457,2	18	8000	1,800	2,72	1.83	PRIMA (P)
P 981 K 83,8	83,8	3.30	0,3	457,2	18	8000	1,800	2,75	1.85	
P 981 K 4 ½	114,3	4.50	0,3	609,6	24	8000	1,800	3,35	2.25	
P 981 K 7 ½	190,5	7.50	0,3	609,6	24	8000	1,800	4,76	3.20	

Standard length: 3,048 m (10 feet)



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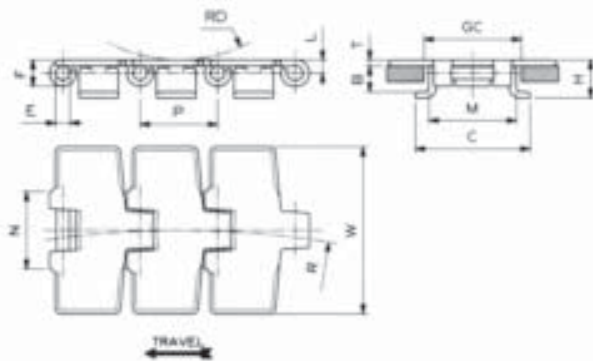
## SIDEFLEXING STEEL CHAIN

### 881T SERIES

• TAB

- Plate Materials S SS

- Pin Material: Case hardened steel (for carbon steel chains)  
Cold rolled austenitic stainless steel (for stainless steel chains)



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	43	1.693
N	38,3	1.508
C	56	2.205
L	6,4	.252
H	19,3	.76
E	6,35	.25
B	12,8	.504
F	13	.512
RD	75	2.953
GC (Straight)	46	1.811
GC (Curve)	44,5	1.752



Materials  
see page 12



Sprockets  
see pages 193-195



Corner tracks  
see page 274



Applications  
see page 16

### 881T (Sideflexing - Tab)

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra µm	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
<b>S 881T K 3 ¼</b>	82,6	3.25	-	457,2	18	11600	2,610	2,96	1.99	CARBON STEEL (S)
<b>S 881T K 4 ½</b>	114,3	4.50	-	609,6	24	11600	2,610	3,60	2.42	
<b>S 881T K 7 ½</b>	190,5	7.50	-	609,6	24	11600	2,610	5,00	3.36	
<b>SS 881T K 3 ¼</b>	82,6	3.25	0,4	457,2	18	5600	1,260	2,99	2.01	AUSTENITIC STAINLESS STEEL (SS)
<b>SS 881T K 4 ½</b>	114,3	4.50	0,4	609,6	24	5600	1,260	3,63	2.44	
<b>SS 881T K 7 ½</b>	190,5	7.50	0,4	609,6	24	5600	1,260	5,05	3.39	

Standard length: 3,048 m (10 feet)



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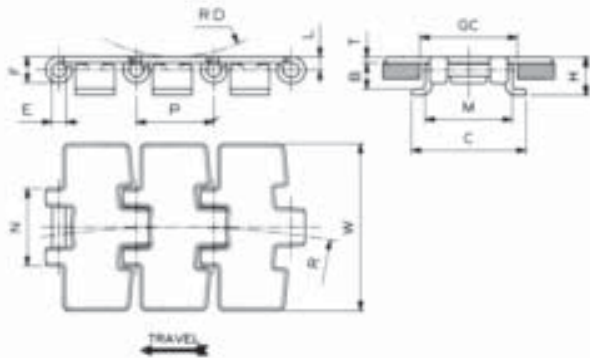
## SIDEFLEXING STEEL CHAIN

### 981T SERIES

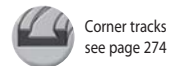
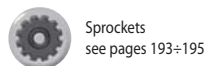
- TAB
- REDUCED PLATE GAP

- Plate Materials P

- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	43	1.693
N	38,3	1.508
C	56	2.205
L	6,4	.252
H	19,3	.76
E	6,35	.25
B	12,8	.504
F	13	.512
RD	75	2.953
GC (Straight)	46	1.811
GC (Curve)	44,5	1.752



### 981T (Sideflexing - Tab - Reduced plate gap)

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra µm	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
<b>P 981TK 3 ¼</b>	82,6	3.25	0,3	457,2	18	8000	1,800	2,95	1.98	PRIMA (P)
<b>P 981TK 83,8</b>	83,8	3.30	0,3	457,2	18	8000	1,800	2,96	1.98	
<b>P 981TK 4 ½</b>	114,3	4.50	0,3	609,6	24	8000	1,800	3,58	2.41	
<b>P 981TK 7 ½</b>	190,5	7.50	0,3	609,6	24	8000	1,800	4,99	3.35	

Standard length: 3,048 m (10 feet)



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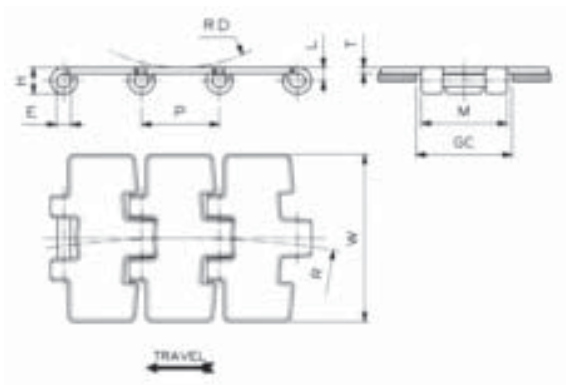
## SIDEFLEXING STEEL CHAIN

### 981M SERIES

- MAGNETIC
- REDUCED PLATE GAP

- Plate Materials SS-4 P

- Pin Material: Cold rolled austenitic stainless steel (for 981M series)  
Hardened martensitic stainless steel (for HD 981M series)



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
RD	75	2.953
GC (Straight)	44	1.732
GC (Curve)	44	1.732



Materials  
see page 12



Sprockets  
see pages 183=187



Corner tracks  
see page 233



Applications  
see page 16

### 981M (Sideflexing - Magnetic - Reduced plate gap)

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
<b>SS 981M-4 K 3 ¼</b>	82,6	3.25	0,3	500	19.69	5400	1,215	2,40	1.61	FERRITIC STAINLESS STEEL (SS-4)
<b>SS 981M-4 K 83,8</b>	83,8	3.30	0,3	500	19.69	5400	1,215	2,42	1.63	
<b>P 981M K 3 ¼</b>	82,6	3.25	0,3	500	19.69	8500	1,913	2,46	1.65	PRIMA (P)
<b>P 981M K 83,8</b>	83,8	3.30	0,3	500	19.69	8500	1,913	2,48	1.67	
<b>P 981M K 4 ½</b>	114,3	4.50	0,3	500	19.69	8500	1,913	3,08	2.07	
<b>P 981M K 7 ½</b>	190,5	7.50	0,3	500	19.69	8500	1,913	4,47	3.00	

Standard length: 3,048 m (10 feet)



Materials  
see page 12



Sprockets  
see pages 183=187



Corner tracks  
see page 233



Applications  
see page 16

### HD 981M (Sideflexing - Magnetic - Reduced plate gap - Increased Pin Hardness)

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
<b>PHD 981M K 3 ¼</b>	82,6	3.25	0,3	500	19.69	8500	1,913	2,46	1.65	PRIMA (P)
<b>PHD 981M K 83,8</b>	83,8	3.30	0,3	500	19.69	8500	1,913	2,48	1.67	
<b>PHD 981M K 4 ½</b>	114,3	4.50	0,3	500	19.69	8500	1,913	3,08	2.07	
<b>PHD 981M K 7 ½</b>	190,5	7.50	0,3	500	19.69	8500	1,913	4,47	3.00	

Standard length: 3,048 m (10 feet)



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TECHNOLOGY MOTION



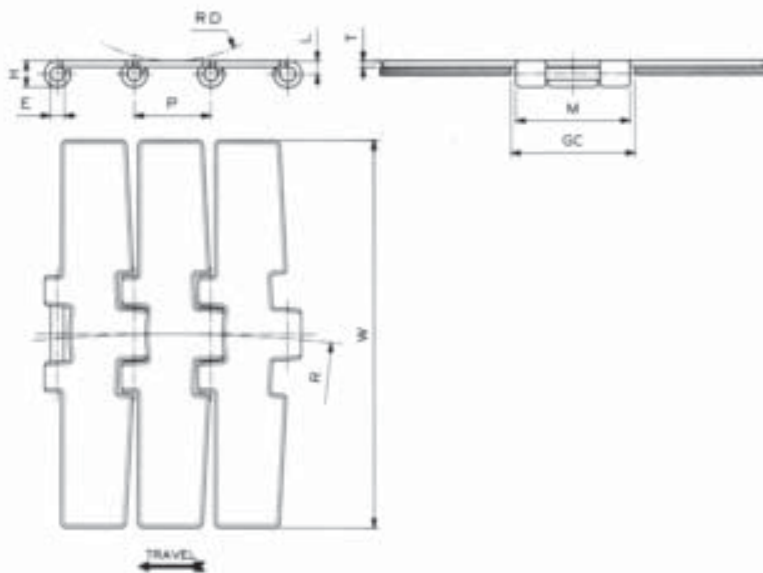
## SIDEFLEXING STEEL CHAIN

### HD 9857M SERIES

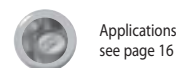
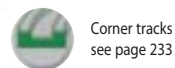
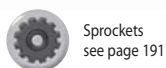
- MAGNETIC
- HEAVY DUTY SINGLE HINGE
- INCREASED PIN HARDNESS

- Plate Materials P

- Pin Material: Hardened martensitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	57	2.244
L	6,4	.252
H	13	.512
E	6,35	.25
RD	75	2.953
GC (Straight)	60	2.362
GC (Curve)	60	2.362



### HD 9857M (Sideflexing - Magnetic - Heavy Duty Single Hinge - Increased Pin Hardness)

REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra μm	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
PHD 9857M K 7 ½	190,5	7.50	0,3	750	29,53	10500	2,363	4,97	3,34	PRIMA (P)

Standard length: 3,048 m (10 feet)



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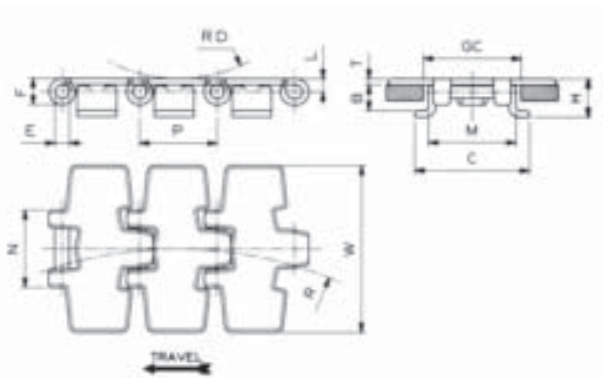
## SIDEFLEXING STEEL CHAIN

### 982T SERIES

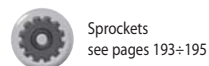
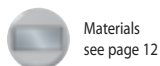
- TAB
- REDUCED SIDEFLEXING RADIUS

- Plate Materials SS

- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
M	43	1.693
N	38,3	1.508
C	56	2.205
L	6,4	.252
H	19,3	.76
E	6,35	.25
B	12,8	.504
F	13	.512
RD	75	2.953
GC (Straight)	46	1.811
GC (Curve)	44,5	1.752



### 982T (Sideflexing - Tab - Reduced Sideflexing Radius)

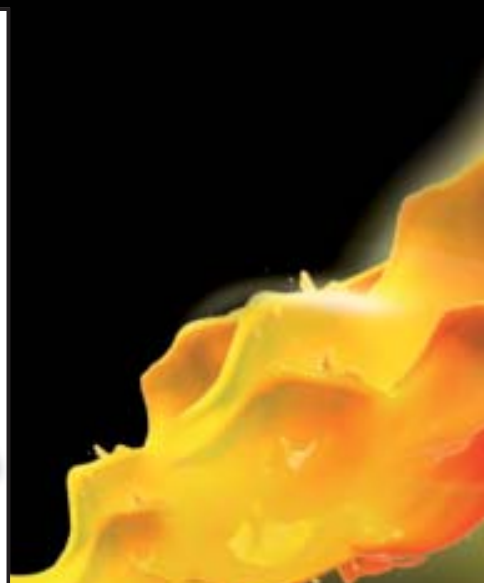
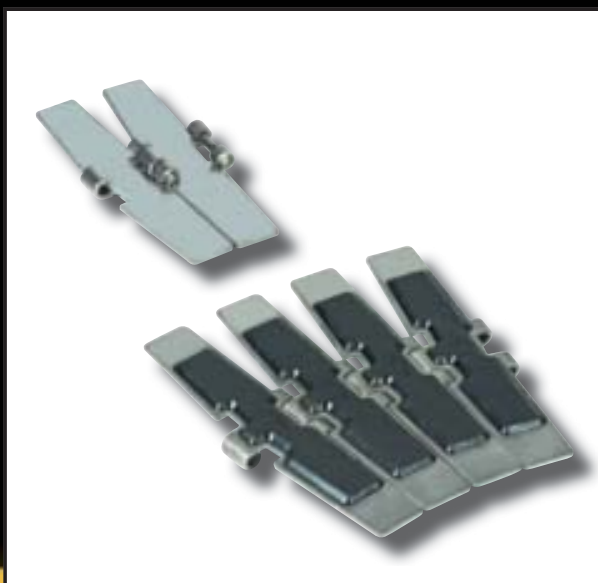
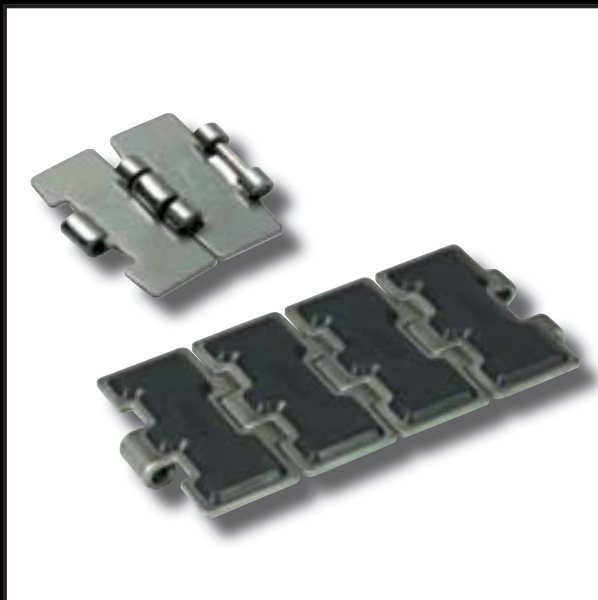
REGINA PART NUMBER	CHAIN WIDTH W		SURFACE FINISH Ra	SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches		mm	inches	N	lbs	kg/m	lbs/ft	
<b>SS 982T K 3/4</b>	82,6	3.25	0,4	200	7.87	5000	1,125	3,00	2.02	AUSTENITIC STAINLESS STEEL (SS)

Standard length: 3,048 m (10 feet)



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## Rubberized Surface Stainless Steel Chains





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## STAINLESS STEEL CHAINS WITH RUBBERIZED SURFACE

### APPLICATIONS:

- Conveying of plastic crates on inclined conveyors  
(Maximum ramp angle of 25°; for higher angles, please contact Regina Application Engineering).



### BENEFITS:

- The nitrile rubber pad offers the best wear resistance and long life.  
Vulcanization process offers optimum adhesion of the rubber pads to the flight.

For more information about the rubber, see page 14.





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TECHNOLOGY MOTION

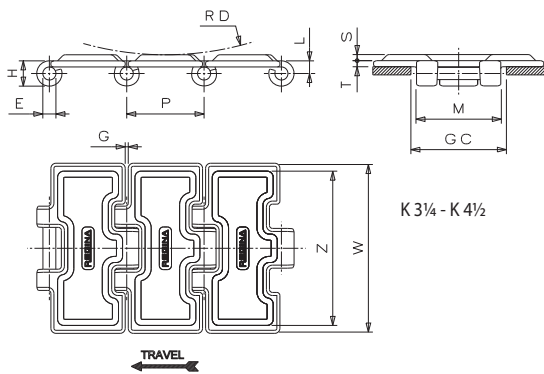


**STRAIGHT RUNNING STEEL CHAIN  
WITH RUBBERIZED SURFACE**

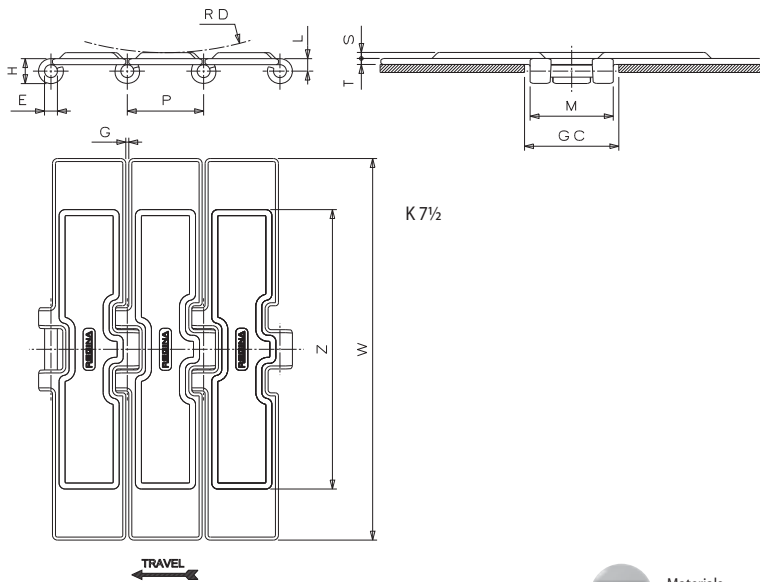
**G 915 SERIES**

- SINGLE HINGE
- PLATE GAP 1,6 mm

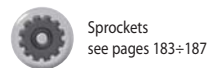
- Plate Materials **P**
- Pad Material: Nitrilic rubber **PG**
- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
Z	76	2.992
RD	150	5.906
GC	44	1.732



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
Z	146	5.748
RD	150	5.906
GC	44	1.732



**G 915 (Straight Running - Single Hinge - Rubberized Surface)**

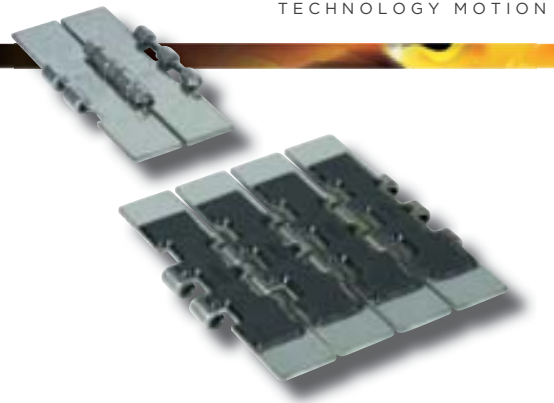
REGINA PART NUMBER	CHAIN WIDTH W		GAP G		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	kg/m	lbs/ft	
PG 915 K 3 1/4	82,6	3.25	1,6	0.063	8500	1,913	2,57	1.73	PRIMA (P)
PG 915 K 4 1/2	114,3	4.50	1,6	0.063	8500	1,913	3,28	2.20	
PG 915 K 7 1/2	190,5	7.50	1,6	0.063	8500	1,913	4,99	3.35	

Standard length: 3,048 m (10 feet)



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TECHNOLOGY MOTION

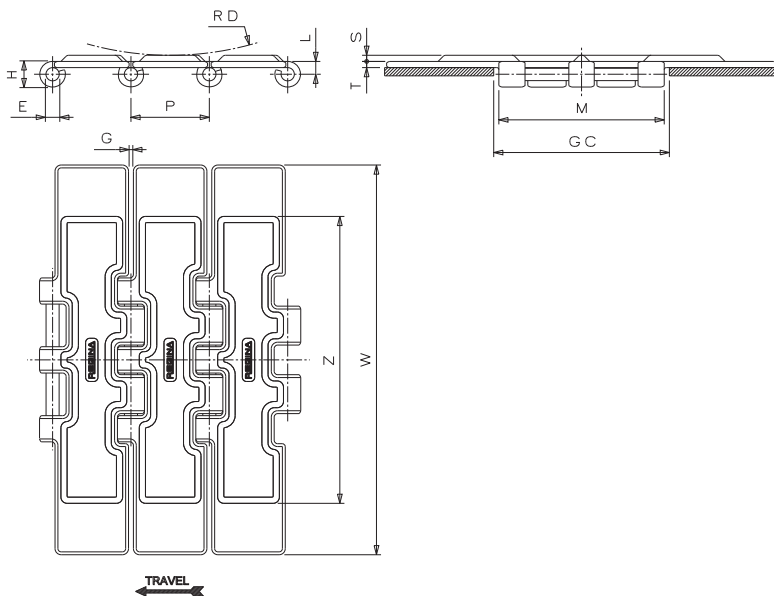


**STRAIGHT RUNNING STEEL CHAIN  
WITH RUBBERIZED SURFACE**

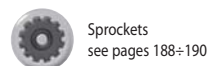
**G 2815 SERIES**

• DOUBLE HINGE

- Plate Materials P
- Pad Material: Nitrilic rubber PG
- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	80	3.15
L	6,4	.252
H	13	.512
E	6,35	.25
Z	140	5.512
RD	150	5.906
GC	82,5	3.248



**G 2815 (Straight Running - Double Hinge - Rubberized Surface)**

REGINA PART NUMBER	CHAIN WIDTH W		GAP G		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	kg/m	lbs/ft	
<b>PG 2815 K 7 ½</b>	190,5	7.50	1,8	0.071	15000	3,375	5,94	3.99	<b>PRIMA (P)</b>

Standard length: 3,048 m (10 feet)



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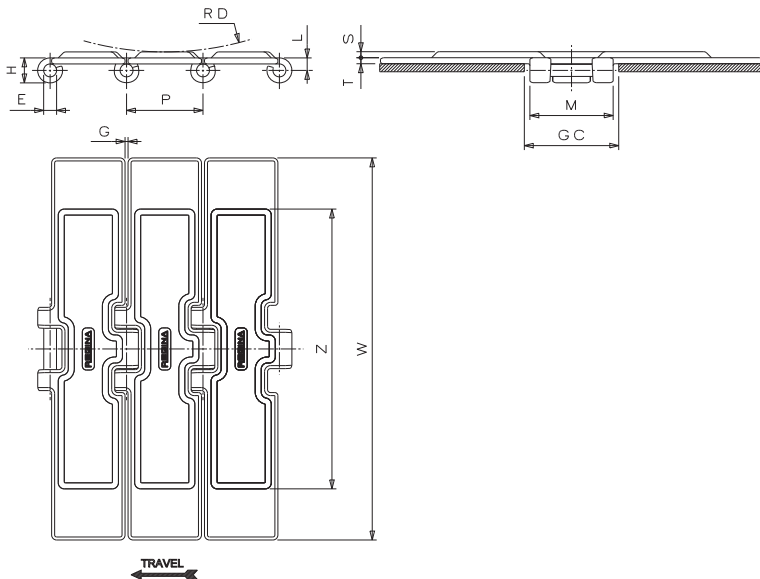


**STRAIGHT RUNNING STEEL CHAIN  
WITH RUBBERIZED SURFACE**

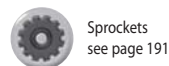
**HDG 9157 SERIES**

- HEAVY DUTY SINGLE HINGE
- INCREASED PIN HARDNESS

- Plate Materials P
- Pad Material: Nitrilic rubber PG
- Pin Material: Hardened martensitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	57	2.244
L	6,4	.252
H	13	.512
E	6,35	.25
Z	139,5	5.492
RD	150	5.906
GC	60	2.362



**HDG 9157 (Straight Running - Heavy Duty Single Hinge - Increased Pin Hardness - Rubberized Surface)**

REGINA PART NUMBER	CHAIN WIDTH W		GAP G		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	kg/m	lbs/ft	
PHDG 9157 K 7 1/2	190,5	7.50	1,6	0.063	10500	2,363	5,60	3.76	PRIMA (P)

Standard length: 3,048 m (10 feet)



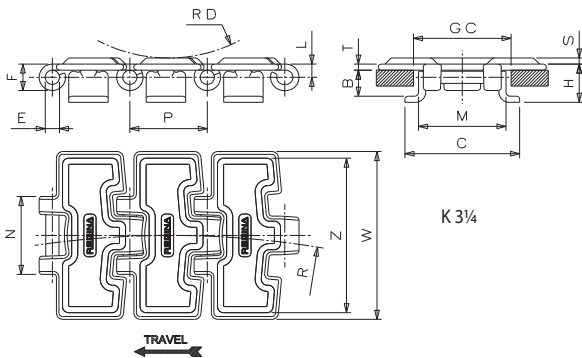
**FliteTop®**



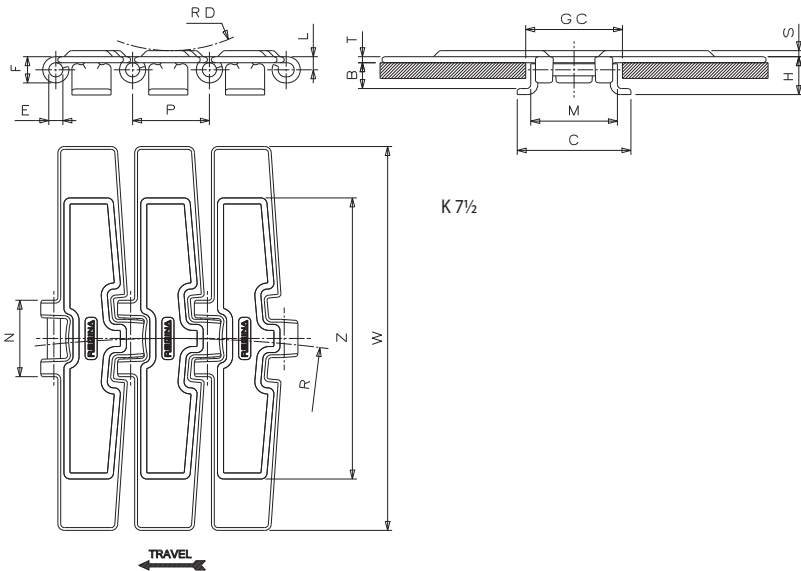
**SIDEFLEXING STEEL CHAIN  
WITH RUBBERIZED SURFACE  
G 981T SERIES**

- TAB
- REDUCED PLATE GAP

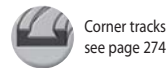
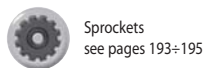
- Plate Materials **P**
- Pad Material: Nitrilic rubber **PG**
- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	43	1.693
N	38,3	1.508
C	56	2.205
L	6,4	.252
H	19,3	.760
E	6,35	.25
B	12,8	.504
F	13	.512
Z	76	2.992
RD	75	2.953
GC (Straight)	46	1.811
GC (Curve)	44,5	1.752



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	43	1.693
N	38,3	1.508
C	56	2.205
L	6,4	.252
H	19,3	.76
E	6,35	.25
B	12,8	.504
F	13	.512
Z	146	5.748
RD	75	2.953
GC (Straight)	46	1.811
GC (Curve)	44,5	1.752



**G 981T (Sideflexing - Tab - Reduced plate gap - Rubberized Surface)**

REGINA PART NUMBER	CHAIN WIDTH W		SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	kg/m	lbs/ft	
PG 981T K 3 1/4	82,6	3.25	457,2	18	8000	1,800	3,07	2.06	PRIMA (P)
PG 981T K 7 1/2	190,5	7.50	609,6	24	8000	1,800	5,30	3.56	

Standard length: 3,048 m (10 feet)



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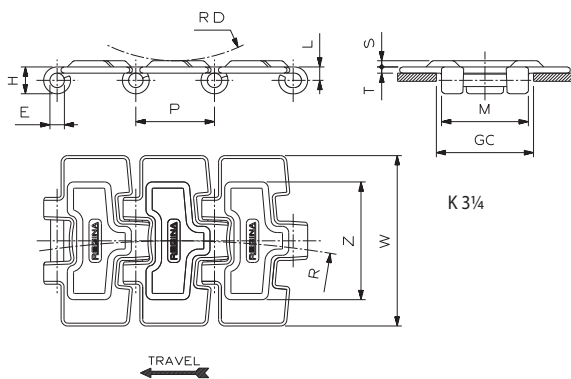


**SIDEFLEXING STEEL CHAIN  
WITH RUBBERIZED SURFACE**

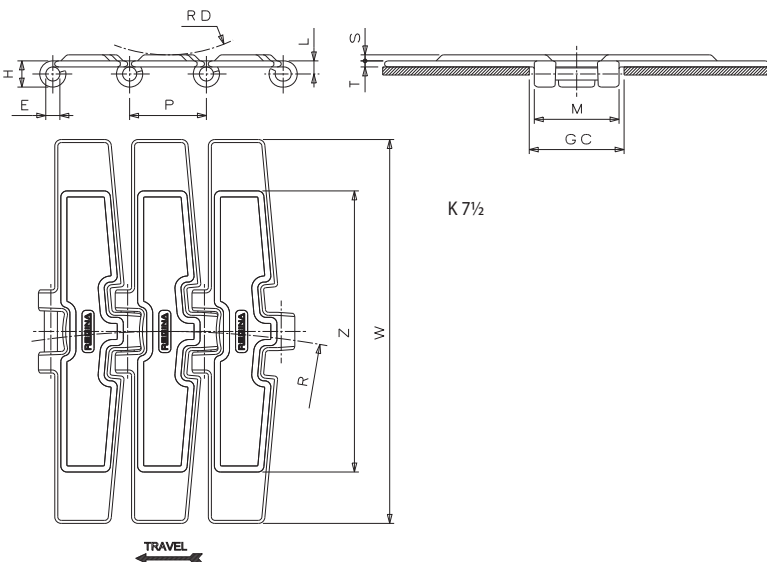
**G 981M SERIES**

- MAGNETIC
- REDUCED PLATE GAP

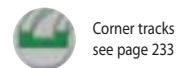
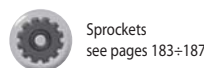
- Plate Materials **P**
- Pad Material: Nitrilic rubber **PG**
- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
Z	57	2.244
RD	75	2.953
GC (Straight)	44	1.732
GC (Curve)	44	1.732



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	42	1.654
L	6,4	.252
H	13	.512
E	6,35	.25
Z	146	5.748
RD	75	2.953
GC (Straight)	44	1.732
GC (Curve)	44	1.732



**G 981M (Sideflexing - Magnetic - Reduced plate gap - Rubberized Surface)**

REGINA PART NUMBER	CHAIN WIDTH W		SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	kg/m	lbs/ft	
PG 981M K 3 1/4	82,6	7.50	500	19.685	8500	1,913	2,57	1.73	PRIMA (P)
PG 981M K 7 1/2	190,5	7.50	500	19.685	8500	1,913	4,77	3.21	

Standard length: 3,048 m (10 feet)



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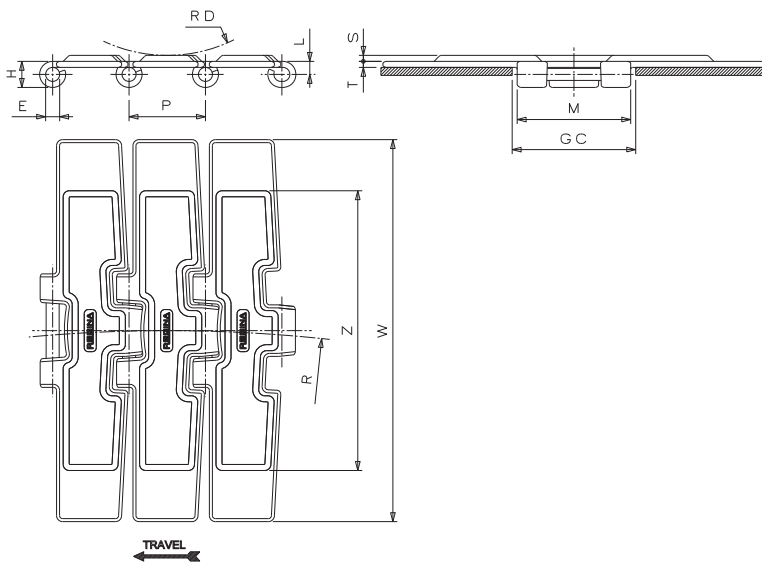
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TECHNOLOGY MOTION



**SIDEFLEXING STEEL CHAIN  
WITH RUBBERIZED SURFACE  
HDG 9857M SERIES**

- MAGNETIC
- HEAVY DUTY SINGLE HINGE
- INCREASED PIN HARDNESS

- Plate Materials P
- Pad Material: Nitrilic rubber PG
- Pin Material: Cold rolled austenitic stainless steel



Dimension	mm	inches
P	38,1	1.5
T	3	.118
S	3	.118
M	57	2.244
L	6,4	.252
H	13	.512
E	6,35	.25
Z	139,5	5.492
RD	75	2.953
GC (Straight)	60	2.362
GC (Curve)	60	2.362



Materials  
see page 12



Sprockets  
see page 191



Corner tracks  
see page 233



Applications  
see page 16

**HDG 9857M (Sideflexing - Magnetic - Heavy Duty Single Hinge - Increased Pin Hardness - Rubberized Surface)**

REGINA PART NUMBER	CHAIN WIDTH W		SIDEFLEXING RADIUS R		YIELD LOAD AVERAGE		CHAIN WEIGHT		MATERIAL
	mm	inches	mm	inches	N	lbs	kg/m	lbs/ft	
PHDG 9857M K 7 ½	190,5	7.50	750	29.528	10500	2,363	5,26	3.53	PRIMA (P)

Standard length: 3,048 m (10 feet)